

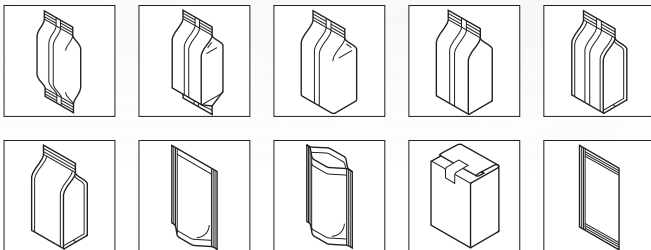
# Intermittent / Continuous Bagmaker MS400



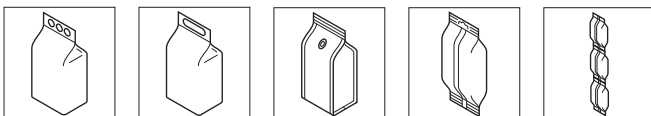
Modular design and quad seals in the film path make this bagger adaptable to produce every bag style possible on a VFFS, including Doy bags equal in appearance to pre-made bags.

<b>max. speed</b>	intermittent	continuous
	<b>150</b> cpm	<b>240</b> cpm
<b>bag size</b>	max. 400 mm x 600 mm (15.75" x 23.62")	
	min. 60 mm x 80 mm (2.38" x 3.15")	

## Bag Types



## Bag Options



## Recloseable Solutions



# Intermittent Bagmaker MS400 In Detail

Meet the MS400, our highly flexible, reliable and incredibly fast bagger. Designed for packaging perfection, this bagger combines the ultimate technology, rugged stainless steel construction and sanitary design. With speeds up to 100 bags per minute; faster, repeatable and accurate production runs will be the standard. Want consistency? The MS400 prevents bottlenecking. Want flexibility? The MS400 accommodates most bag styles, including block bottom, quad-seal and doy-style bags. Want peace of mind? Make the MS400 your next investment. Invest in the future.

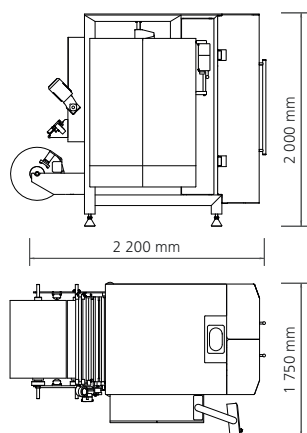
## features

- › Robust, stainless steel frame
- › Siemens or Allen Bradley control system
- › Servo-drive jaw actuation
- › Open frame design
- › Off-the-shelf components
- › Minimal maintenance requirements
- › Short film path
- › Small machine footprint
- › No tool changeover
- › Self-centering pull belts
- › Automatic film tracking
- › VFD powered film unwind
- › Quick film splice table
- › Photo eye and encoder
- › Automatic machine stop
- › Jaw obstruction detection
- › Runs most film structures
- › Storage for 100 product recipes

## options

- › Continuous motion mode
- › Ultrasonic sealing jaws
- › Quad seal bag assembly
- › Doy bag assembly
- › Servo pull belts actuation
- › Flat bottom bag assembly
- › Impulse sealing for poly film structures
- › Washdown IP66 construction
- › Vacuum pull belts
- › Fold-down/tape-down unit
- › Hole punch (Euroslot and Round)
- › Load shelf
- › Product settler
- › Gas flush
- › Static elimination
- › Tear notch
- › Product staggers
- › End-seal cooling air
- › Bag deflators
- › Degassing valve applicator
- › Remote diagnostics
- › Zipper applicator
- › Bag-in-bag configuration
- › Integration with variety of fillers, printers, metal detectors, label applicators, and checkweighers
- › In-feed and take-away conveyors

## Machine drawings



## Max. speed

150/240 bpm

## Weight

1 100 kg (2,425 lbs)

## Bag width

100–400 mm  
(3.94"–15.75")

## Air pressure

6 bar  
(15–18 CFM at 90 PSI)

## Bag length

100–600 mm  
(3.94"–23.62")

## Power supply

6 kVA  
(480 V, three phase,  
60 Hz., 20 AMPS)



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